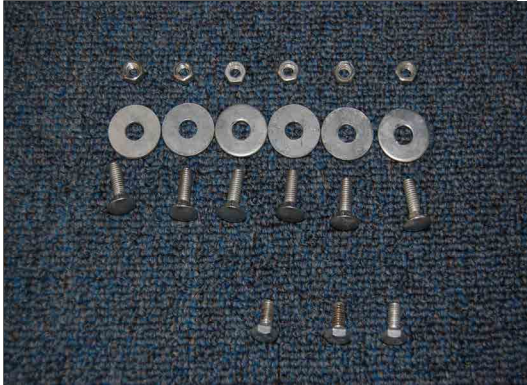




## Lock N Block Assembly Instructions



Included Hardware



Arrange according to the photo above to be sure all components are included.



**Step 1.** Install caster to the end of the caster base closest to the unit to unit lock.



**Step 2.** Install second caster to the other end of the caster base and add the supports strut as shown. Repeat for all caster bases.



**Step 3.** Connect the two caster bases with the unit to unit locks as shown. (lock caster brakes)



**Step 4.** Install the expanding gate section with handle on left onto the caster bases as shown.



## Lock N Block Assembly Instructions



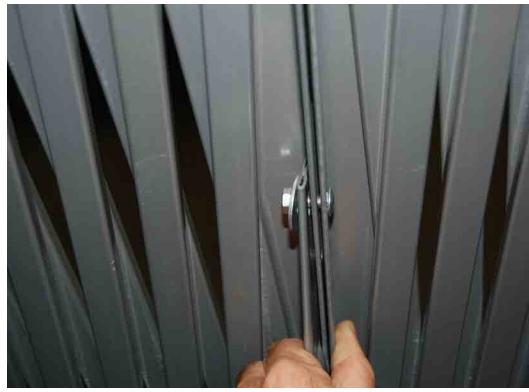
**Step 5.** Add the last caster base as shown.



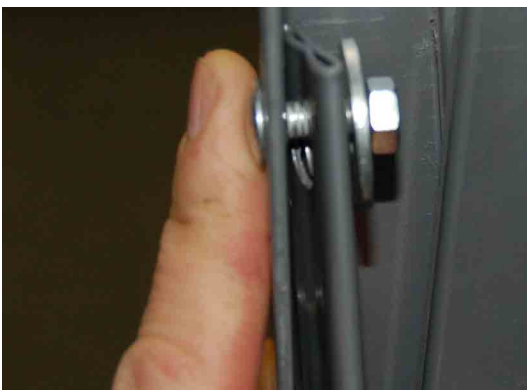
**Step 6.** Add the second expanding gate sections as shown.



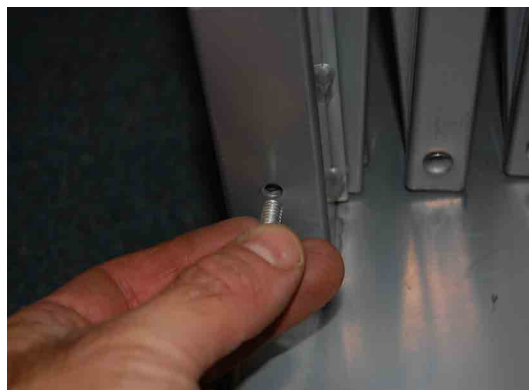
**Step 7.** From the back sided of the gate, attached the strut as shown. (handle end)



**Step 8.** Attach the denter strut and add bolts to the top and bottom of the gate sections.



**Step 9.** Attach the strut to the end section of the expanding gate.



**Step 10.** Add set screws to the bottom of each section to hold in place.